



Baptistry Heater Models BES/BCS-55 & 11 Installation, Operation & Service Procedures



**Pump may vary*

BES
Equipment
System



BCS
Control
System



TABLE OF CONTENTS

IMPORTANT SAFETY INSTRUCTIONS	2-3
PRODUCT DESCRIPTION	4
TYPICAL PLUMBING LAYOUT	5
PLUMBING DRILL GUIDE	6
ASSEMBLY	7
WIRING	8
START-UP/OPERATION	9
TROUBLESHOOTING	10

IMPORTANT SAFETY INSTRUCTIONS

**WHEN INSTALLING AND USING THIS EQUIPMENT, BASIC SAFETY PRECAUTIONS SHOULD ALWAYS BE FOLLOWED, INCLUDING THE FOLLOWING:
READ AND FOLLOW ALL INSTRUCTIONS**

INSTALLATION CONSIDERATIONS

1. A bonding lug has been provided on the outside of the equipment system electrical controls box. This lug permits the connection of a No. 8 AWG solid copper bonding conductor between the equipment system and all other electrical equipment and exposed metal in the vicinity, as may be needed to comply with local regulations.
2. The equipment system must be installed to provide adequate drainage, and to prevent water from entering the electrical equipment area. When installing the equipment system indoors, the floors and structures beneath the installation area must be protected against water run off.
3. The electrical supply for permanently connected equipment systems that do not have an internal disconnect must include a suitably rated switch or circuit breaker to open all ungrounded supply conductors to comply with section 422-20 of the (NEC) National electric code, ANSI/NFPA 70-1987. The disconnect means must be readily accessible to the tub occupant but at least 5 feet (1.5m) from the tub water. The electrical supply for permanently connected equipment systems must also include a suitably rated ground fault circuit interrupter (GFCI) to comply with article 680-42 of the national electric code, ANSI/NFPA 70.
4. **DANGER** - Risk of injury (For cord and plug connected units only). Do not use an extension cord. The equipment system must be located close enough to the electrical outlet that an extension cord shall not be required. Use of an extension cord will seriously degrade the equipment system performance, and can create a serious electrical hazard. Never bury the power cord. To reduce the risk of electric shock, replace a frayed or damaged power cord immediately. Connect only to a grounded, grounding type receptacle rated at 120 volts, 20 amperes. Never modify the attachment plug to fit other than a grounded, 120 volt, 20 ampere receptacle.
5. **DANGER** - RISK OF ELECTRIC SHOCK. Do not permit any electrical such as a light, telephone, radio, or television, within 5 feet of the tub.
6. **DANGER** - to reduce the risk of injury, do not permit children to use this product unless closely supervised at all times.
7. **WARNING - RISK OF CHILD DROWNING**. Exercise extreme caution to prevent unauthorized access by children. To avoid accidents, ensure that children cannot use the tub unless they are closely supervised at all times.
8. **WARNING - TO REDUCE THE RISK OF INJURY**
 - A. The water in a tub should never exceed 100F (38C). Before entering the tub the user should measure the water temperature with an accurate thermometer, since the tolerance of water temperature-regulating devices may vary as much as +/- 5F (3C). A water temperatures of 100F (38C) is considered safe for a healthy adult. Lower water temperatures are recommended for extended use (exceeding 10-15 minutes) and for young children.
 - B. Since excessive water temperatures have a high potential for causing fetal damage during the early months of pregnancy, pregnant or possibly pregnant women should limit tub water temperatures to 100F (38C).
 - C. The use of alcohol, drugs, or medication before or during tub use may lead to unconsciousness with the possibility of drowning.
 - D. Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure should consult a physician before using a hot tub.
 - E. Persons using medication should consult a physician before using a hot tub since some medication may induce drowsiness while other medication may affect heart rate, blood pressure, and circulation.
 - F. Because occasional users of the tub may not be aware of all of the potential risks associated with tub usage, they should be made aware of these important safety features.
 - G. The very young, or aged, those with illness, heart conditions or under doctor's care should not use the tub unattended. Infants should not be permitted in water temperatures more than 100F.

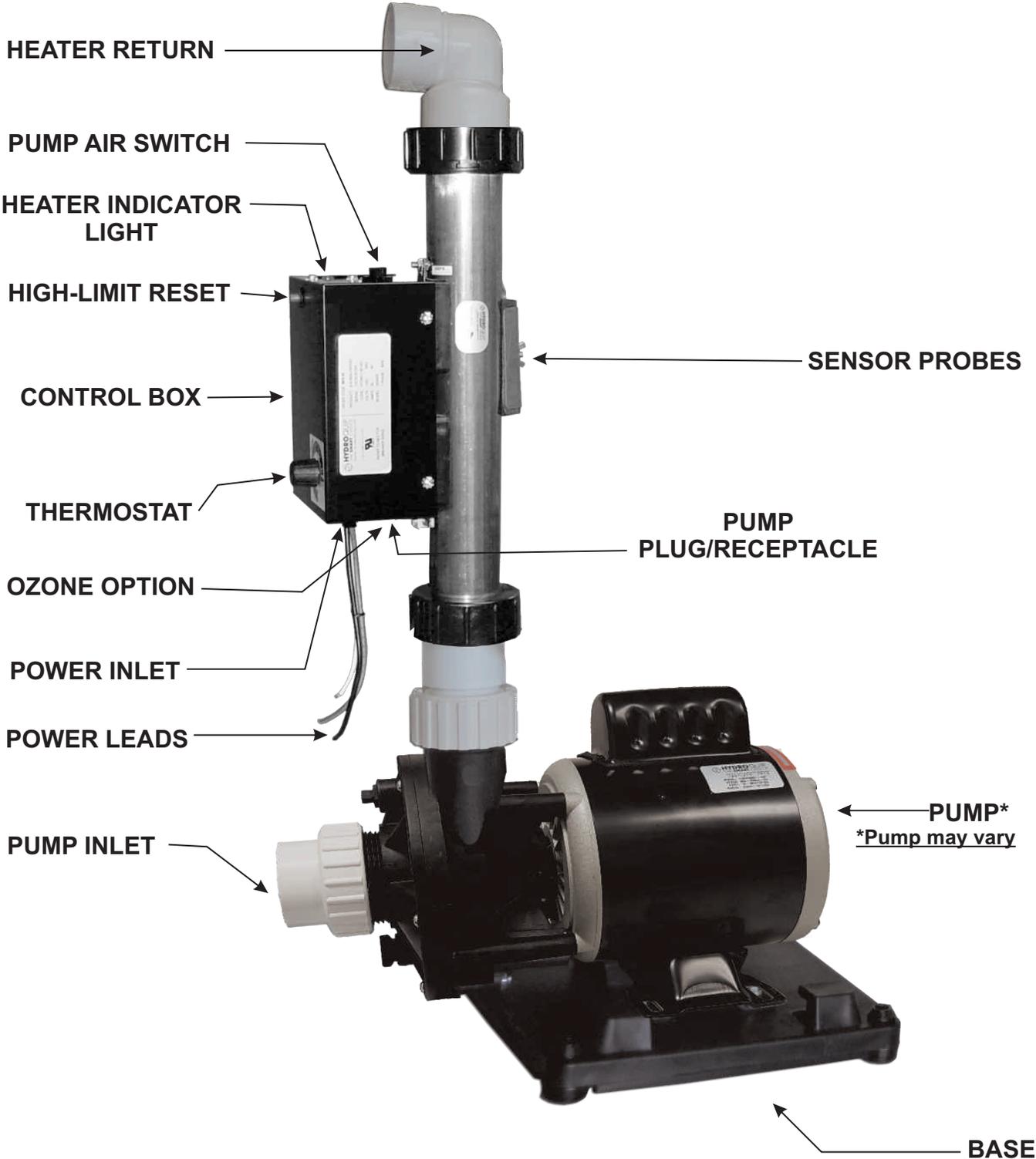
IMPORTANT SAFETY INSTRUCTIONS CONT'D

H. Prolonged immersion in water that is warmer than normal body temperature can result in a dangerous condition known as HYPERTHERMIA. The causes, symptoms, and effects of hyperthermia may be described as follows: hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 98.6f. The symptoms of hyperthermia include dizziness, fainting, drowsiness, lethargy, and an increase in the internal body temperature. The effects of hyperthermia include: (1) unawareness of impending hazard, (2) failure to perceive heat, (3) failure to recognize the need to exit the hot tub, (4) physical inability to exit the hot tub, (5) fetal damage in pregnant women, and (6) unconsciousness resulting in a danger of drowning.
WARNING: the use of alcohol, drugs, or medication can greatly increase the risk of fatal hyperthermia.

9. **DANGER** - to reduce the risk of injury to persons in the tub, never remove, or alter in any way, the grates or covers on the suction fittings in the tub. Never operate the equipment system if the grates or covers on the suction fittings are broken or missing. The water should always flow freely from the hydrotherapy jets within the tub. Any blockage or restriction of water flow by persons or objects may damage the system components, create an electrical shock hazard, and/or cause water damage to the surrounding area. To avoid damage to the pump and heater, the equipment system must never be operated unless the tub is filled with water to the operating level.
10. **WARNING** - the equipment system may be equipped with a ground fault circuit interrupter (GFCI), mounted on the electrical control box. This GFCI protects against electrical shock hazard by sensing electrical fault conditions and interrupting the electric power applied to the equipment system. Before each use of the tub the GFCI, if provided, should be tested in the following manner: Turn electric power on, Push the test button. The reset button should pop outward, indicating that the GFCI is functioning properly. Push the reset button all the way in, restoring electrical power to the equipment system. If the reset button does not pop outward when the test button is pushed, a loss of GFCI protection is indicated. Should this occur, immediately disconnect electrical power from the equipment system, and discontinue use of the tub until a qualified technician has identified and corrected the problem.
11. **DANGER** - risk of electrical shock. Install at least 5 feet (1.5m) from all metal surfaces. A tub may be installed within 5 feet of metal surfaces if each metal surface is permanently connected by a solid copper conductor attached to the wire connector on the control box that is provided for this purpose. A pressure wire connector is provided on the control box to permit connection of a minimum No. 8 AWG (8.4mm) solid copper bonding conductor. The bonding conductor should not be smaller the service conductors supplying the equipment. Connect this point to any metal enclosures of electrical equipment, metal water pipes, or conduit within 5 feet (1.5m) of the unit as needed to comply with local requirements.

SAVE THESE INSTRUCTIONS

PRODUCT DESCRIPTION



Typical Plumbing Layout

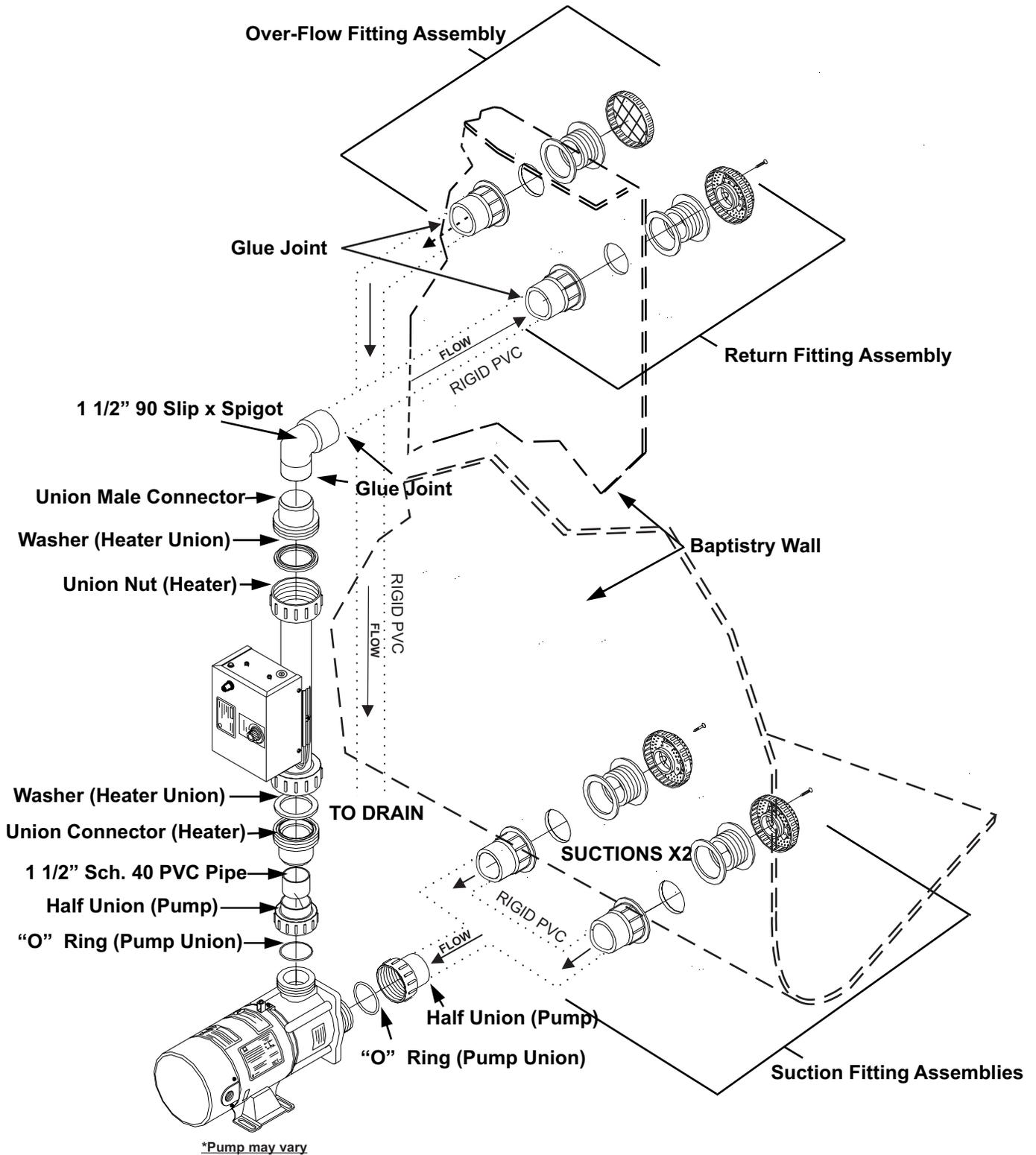


Figure 1

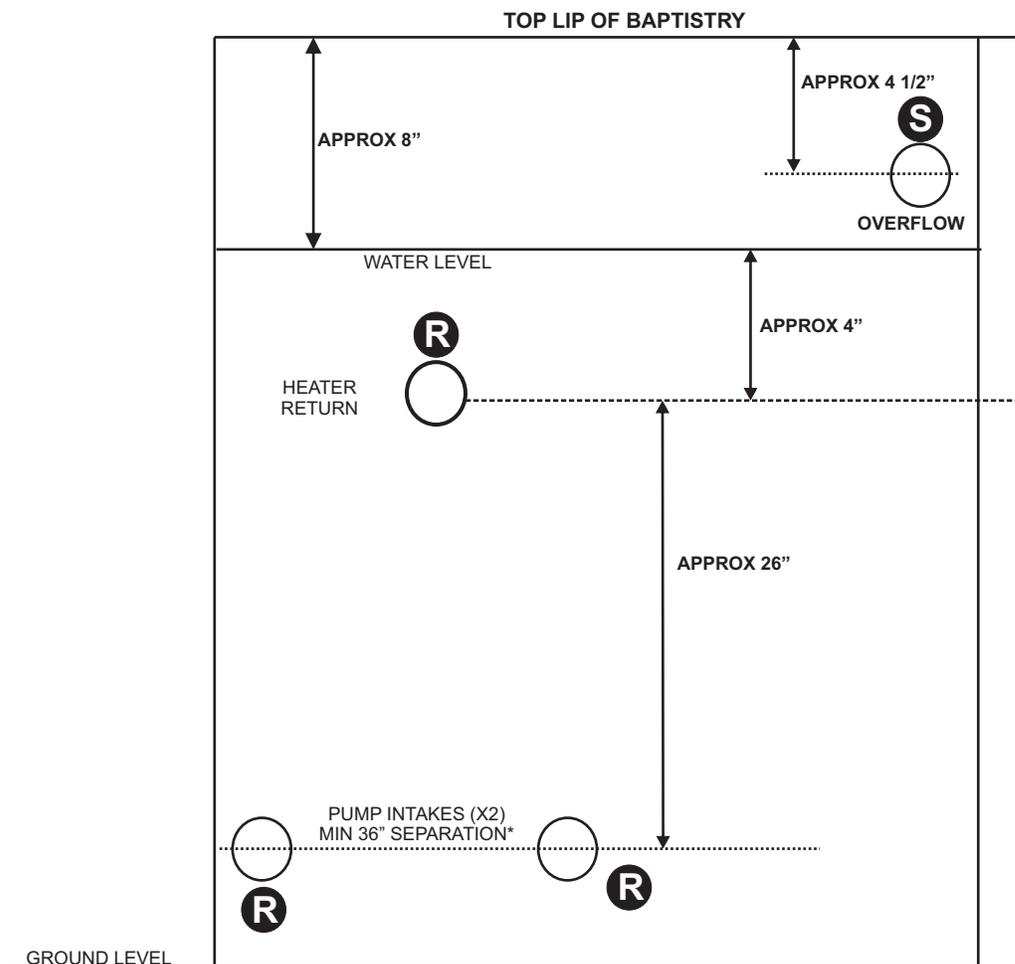
Plumbing Drill Guide

HOLE SIZE CHART

FITTING	PART NUMBER	HOLE SIZE
PUMP INTAKE	42-0004	2 3/8"
HEATER DISCHARGE	42-0004	2 3/8"
OVERFLOW	42-0074A	2 3/8"

HOLE LEGEND

R - Required
S - Suggested



*TO COMPLY WITH AMSE/ANSI A112.19.8M-1987, ASME A112.19.8-2007

Assembly

Note:

This heater is designed to be used with water only, as furnished by municipal water distribution systems. The warranty does not cover its use with mineral, sea, salt, or any other non-potable water. The minimum piping to be used in the suction and return connections of the heater to the baptistry is to be 1.5" Schedule 40PVC.

HEATER MUST BE INSTALLED VERTICALLY

1. Locate the BES55 system in an accessible area adjacent to the baptistry tank. The area should be at the same elevation as the tank itself, or as near as possible. Installation must be in a manner that no person can touch the water or any source of electrical power. Electrical power considered accessible when they can be touched by a person having a 6' reach (1.83m) from inside the tank. This is only necessary if the heater assy and the tank *ARE NOT* divided by a solid wall or partition which would make physical contact impossible.

- The system must be located in and *indoor location only*, with a minimum clearance of six (6) inches to all combustible construction.
- For best efficiency, the heater *should be located within five (5) feet of the baptistry*.
- Maintain adequate access clearance for servicing the heater in the event of a problem.
- The heater assembly must not be installed on a combustible surface.
- Locate the heater in a manner that should any connections between the heater and the tank leak water damage cannot occur.

2. Position the heater/pump assembly in its approximate location. The centerline of the suction fittings and inlet to the pump should be 3"- 4" above the bottom of the tank floor.

- Mark the locations of the suction fittings, a minimum of 36" apart or on separate walls of the tank.
- Using a 2 3/8" hole saw drill holes into the fiberglass shell and install the fittings.
- The return fitting should be located directly above and inline with the heater/pump vertical centerline as far down the tank wall as possible.
- Mark the location of the return fitting then using a 2 3/8" hole saw drill the fiberglass and install the fitting.

3. With the heater/pump assembly positioned in its approximate desired final location, in line and level with the suction fittings. Determine the exact pump mounting position by preassembling the plumbing as shown in Figure 1. *Be sure to align the pump in such a way that the plumbing is not applying tension/stress to the baptistry wall. Allowing such tension will cause unnecessary noise/vibration and can cause leaks.*

4. After all parts have been pre-assembled and aligned with the holes, dis-assemble the unit and glue the necessary connections as shown in Figure 1.

5. Once all glued parts are dry, re-assemble, making sure *all gaskets and o'rings are in place* on all union type connections. *Union connections should be hand tight only!* Over tightening these connections can cause them to crack and leak.

6. Determine a location for the power air button in a convenient location above water level within 25' of the heater. Drill a 1 1/4" hole and mount the air button, route the air hose back to the heater and connect to the air switch. *Use caution not to kink or pinch the air hose.*

Wiring

ATTENTION: Due to the risk of electrical shock a licensed electrician experienced in spa, baptismal and pool heaters should install this unit in strict compliance with the National Electric Code and any state or local laws in effect which may apply. For units intended for use in other than single family dwellings a clearly labeled emergency switch shall be provided as part of the installation. The switch shall be readily accessible to the occupants and shall be installed at least 5 feet (1.52m) away, adjacent to, and within sight of the unit.

The BES/BCS-55 has been completely factory wired for proper operation and requires only field connection to the branch circuits. Field wiring, power supply conductors and branch circuit protectors must be installed by a qualified electrician on accordance with Article 680 of the National Electric Code ANSI/NFPA No. 70-1981 and in accordance with local codes and/or utility requirements.

Operation of the heater is controlled primarily by the thermostat; however, a built in pressure switch is incorporated to prevent the heater from activation if there is insufficient water pressure detected in the heater. The pump is connected to a 4-pin connector on the bottom of the control box on the heater and can be powered on and off remotely via a pneumatic air switch on the top of the control box.

CONNECTING POWER TO HEATER: Note that the heater is supplied with preinstalled/color coded leads to simplify installation. Connect the wires to a GFCI protected power source as follows:

208/240V/40A (5.5kw) or 60A (11kw) Operation(equipped with 120V pump):

Models: BES/BCS-55, *BES/BCS-11

Black = Line 1
Blue or Red* = Line 2
White=Neutral
Green/Bonding Lugs = Ground

120V/20A Operation: (Not available on BCS/BES-11 Heaters or systems equipped with 220-240V pump):

Model: BES/BCS-55

Black = Line 1
Blue & White Connected = Neutral
Green/Bonding Lugs = Ground

240V ONLY/40A (5.5kw) or 60A (11kw) Operation and all systems with 220-240V pump rating:

Models: BES/BCS-55-3W, *BES/BCS-11-3W

Black = Line 1
Blue or Red* = Line 2
Green/Bonding Lugs = Ground

CONNECTING/BONDING PUMP TO HEATER: A cord and plug has been provided on the pump assembly to allow easy connection to the heater control box. Connect to the receptacle on the bottom the control box and complete this step by using the solid #8 copper bonding wire to *BOND* the pump to the heater assy utilizing the bonding lug on each component.

VERIFY PROPER OPERATION:

1. Fill the tank with water above the return fitting.
2. Turn the thermostat to its lowest setting
3. Apply power to the system - *The heater should not come on, if it does immediately turn the power off to the system and do not continue until this issue is corrected - See troubleshooting section Page #8, correct and move to next step.*
4. Connect the supplied air tubing to the air switch on the top of the heater control box and the other end to the supplied air button. Pressing this air button will activate and deactivate the pump.
5. Activate the pump by pressing the air button, the pump should activate and water should now be flowing out of the return fitting.
6. Once all the air has been evacuated from the plumbing you can safely turn the thermostat up, the heater indicator light should illuminate indicating power is now applied to the heater.
7. Now press the air button to de-activate the pump and assure the heater shuts off when the pump does. If the heater does not shut off then immediately reactivate the pump then proceed to the troubleshooting section on page #8.

Start-up & Operation

1. Fill the baptistry to the proper level.
2. Turn the thermostat to its lowest setting
3. Apply power to the system
4. If the pump is connected to the control box, connect the supplied air tubing to the air switch on the top of the heater control box and the other end to the supplied air button. Pressing this air button will activate and deactivate the pump **only if connected to the control box**.
5. Activate the pump by pressing the air button or whatever means are present for activating the pump, water should now be flowing out of the return fitting.
6. Once all the air has been evacuated from the plumbing you can safely turn the thermostat up, the heater indicator light should illuminate indicating power is now applied to the heater.

Filtration Only Mode:

The BES-55 is designed to allow the pump to run independently of the heater, simply turn the thermostat to its lowest position and activate the pump as desired.

WARNINGS:

- ☞ We recommend that the power to the heater be shut off when anyone enters the baptistry
- ☞ Always turn the power off to the system before draining the baptistry
- ☞ Remember there are live electrical connections inside the heater and pump assy.
- ☞ *Never attempt any service unless power is turned off to the system.*
- ☞ Do not operate the system unless the water is above the return fitting. Operating without a proper level may cause the heater to operate at a higher internal temperature causing premature failure of the heater element and/or other components
- ☞ Do not heat the water above 100°F. A temperature of 100°F is considered safe for a healthy adult, hotter water increases the risk of hyperthermia. Special caution is suggested for young children, aged persons, persons having medical problems and/or on medication.
- ☞ Pregnant women need to be alerted to the danger of fetal damage and should consult their physicians before being baptized.
- ☞ Before entering the baptistry users should *check the water temperature* with an accurate thermometer; thermostats may vary by as much as 4°F.
- ☞ Do not tamper with the controls as *scalding* can result if safety controls are not in proper order and/or altered in anyway

High-Limit Protection:

The heater is equipped with a high-limit protection device to disable the heater in the event of water temperature overheat. If this device trips, reset by pressing the red reset button on the front of the control box. If the switch trips repeatedly turn the power off to the system and contact a service agent. **DO NOT USE BAPTISTRY UNTIL ISSUE IS CORRECTED**

Winterization / Freezing:

If your system is going to be shut off and exposed to freezing temperatures, it must be drained. Water, when frozen expands and will permanently damage the heater, pump, and plumbing. Turn off the electrical supply prior to draining and always follow the start-up and filling instructions before re-applying power to the heater. Damage caused by freeze damage is not covered by the limited warranty.

- ☞ *Drain the pump fully by disconnection the suction union and allowing water to drain completely*
- ☞ *Use a submersible pump to remove the remaining water from the baptistry vessel.*

Troubleshooting

Equipment system will not operate:

1. Check the main circuit breaker panel. If the circuit breaker has tripped reset the breaker. If the circuit breaker trips repeatedly, contact a service technician to correct the problem.
2. Check the Ground Fault Circuit Interrupter, if equipped, if the breaker has tripped, reset the breaker. If the GFCI trips repeatedly, contact a service technician to correct the problem.
3. Make sure the Power Air Switch is turned "ON"
4. For cord connected units check the receptacle.
5. Make sure the high-limit has not tripped. Push to reset.

Pump will run but there is no water flow:

1. Make sure system is installed below water level.
2. Check the suction fittings to make sure that they are not clogged with debris.
3. Check the water level and make sure it is above the jets and at the proper level on the skimmer opening.
4. Check the pump for trapped air. With the pump running, loosen the union at the pump outlet to release any trapped air. You may need to use a sponge to collect the water released during this procedure.

Pump runs and there is water flow but no heat:

1. Turn the thermostat to a higher temperature setting. Do not expect to feel hot water coming from the jets.
2. Check to see if the high limit switch reset button, located on the front of the control box, has popped outward. If so, reset by pressing inward.
3. Check to make sure that all the valves are open and that there is full flow. Limited water flow may not activate the pressure switch to allow the heater to come on.

The water will not maintain the desired temperature:

1. A thermal cover is required to maintain the water temperature.
2. Turn the thermostat to a higher setting.

Pressure Switch adjustment:

With pump running and thermostat calling for heat if no heat indicator is illuminated perform the following:

1. Insure flow is moving into tub from equipment and that no air bubbles are present at tub return fitting (if air present open pump bleed valve on face to let air escape).
2. Insert flat tip screwdriver into slot on top of pressure switch and adjust CCW until heat engages (if heat indicator flickers continue adjusting until it remains steady).
3. Once heat indicator remains on steadily adjust the pressure switch knob an additional ½ turn CCW.
4. Disconnect pump power by unplugging it from the control box. Insure that heat indicator does not come on with the thermostat turned up. If indicator does illuminate immediately disconnect power, reconnect pump, and repeat steps 1-3 until proper operation is observed.



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